Nagano
The food manufacturing industry, leveraging the strength of factors such as health and longevity and natural environment, technology to process agricultural products, and fermentation technology, is active.

Fukuoka city
Proximity to East Asia and demand for physical distribution of Kyushu producing shipment value of 21.5 trillion yen and international trade of 4 trillion yen.

Chiba
There is a concentration of supply bases for the National Capital Region, especially Narita International Airport, and logistics-related companies.

Sapporo city
The largest concentration of call centers in Japan. The city’s plentiful labor force gives companies easy access to a pool of skilled personnel.

Saijo city
As the city is certified for the plan of local regeneration, the city is promoting the general sextiary sector industrization in cooperation with industries, academia, government and financial institutions.

Shizuoka city
Food, pharmaceutical products, and chemical processing industries accumulate. Research related to food science business is thriving.

Nagoya city
Nagoya city is Japan’s largest manufacturing center with clusters of industries in automobiles and aircrafts. Other various companies that support these industries are also accumulated in this city.